

Work Order ID 136347

136347

Page 1

September 02, 2015 1:53:19 PM

Item ID: D3574-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cabin Floor Protector
 Start Date: 9/2/2015 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 9/11/2015 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: SU Date: 20150902 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3574	Rev B								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.01							
FLOW CNC Waterjet	1-Cut as per Dwg D3574 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2- Debur if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
SEP 10 2015

Work Order ID 136347

136347

Page 2

September 02, 2015 1:53:19 PM

Item ID: D3574-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cabin Floor Protector
 Start Date: 9/2/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 9/11/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Small Fab Small Fab	Small Fab Memo Deburr if necessary. <i>N/A</i>	0.00 0.00							
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo <i>N/A</i>	0.00 0.00							
150 *150* Packaging Packaging	Identify as per dwg & Stock Location: <i>Store</i> Memo	0.00 0.00							

2 SEP 10 2015

DAS
6
9-89

September 02, 2015 1:53:19 PM

136347

Page 3

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Cabin Floor Protector

Stop *NS2*

Start Date: 9/2/2015 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 9/11/2015 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

SA 20150910

Picklist Print

September 02, 2015 1:53:24 PM

Page 1

Work Order ID: 136347

136347

Parent Item: D3574-5

D3574-5

Parent Item Name: Cabin Floor Protector

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MLEXS.125-F60029-04

Purchased

No

sf

791.2344

50.70588

MI FXS 125-F60029-04

0215/09/09

GE PLASTICS LEXAN SHEET

Location

Loc Qty

Loc Code

MAT

445.2

m131705

445.2

MAT019

346.0344

m129759

53.3334

m130209

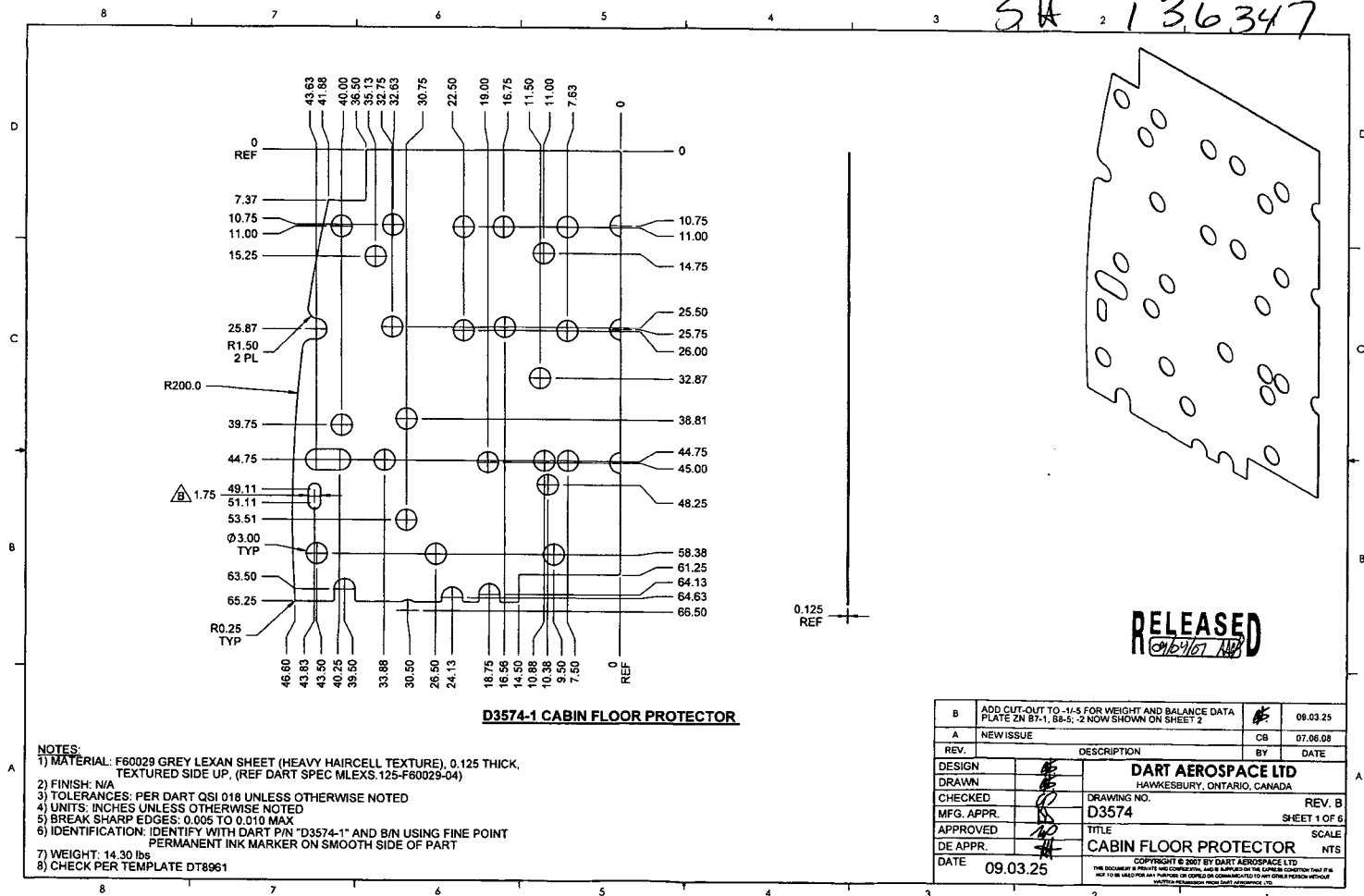
292.701

133111

50

20150902

5A 2 136347

RELEASED
09/03/07

B	ADD CUT-OUT TO -14.5 FOR WEIGHT AND BALANCE DATA PLATE ZN BY-1, B8-5; -2 NOW SHOWN ON SHEET 2	09.03.25
A	NEW ISSUE	07.06.08
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	09.03.25	

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

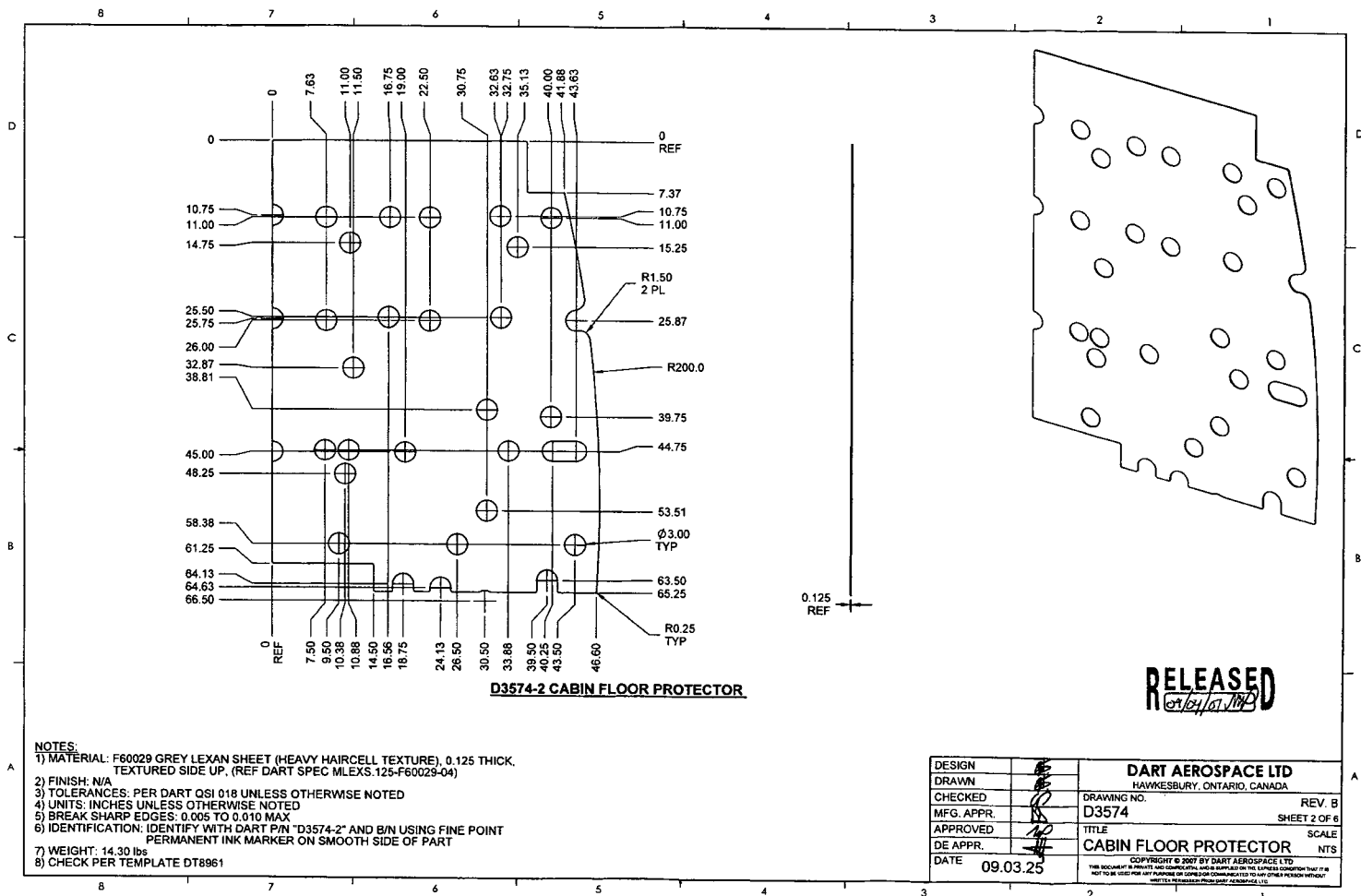
DRAWING NO. D3574

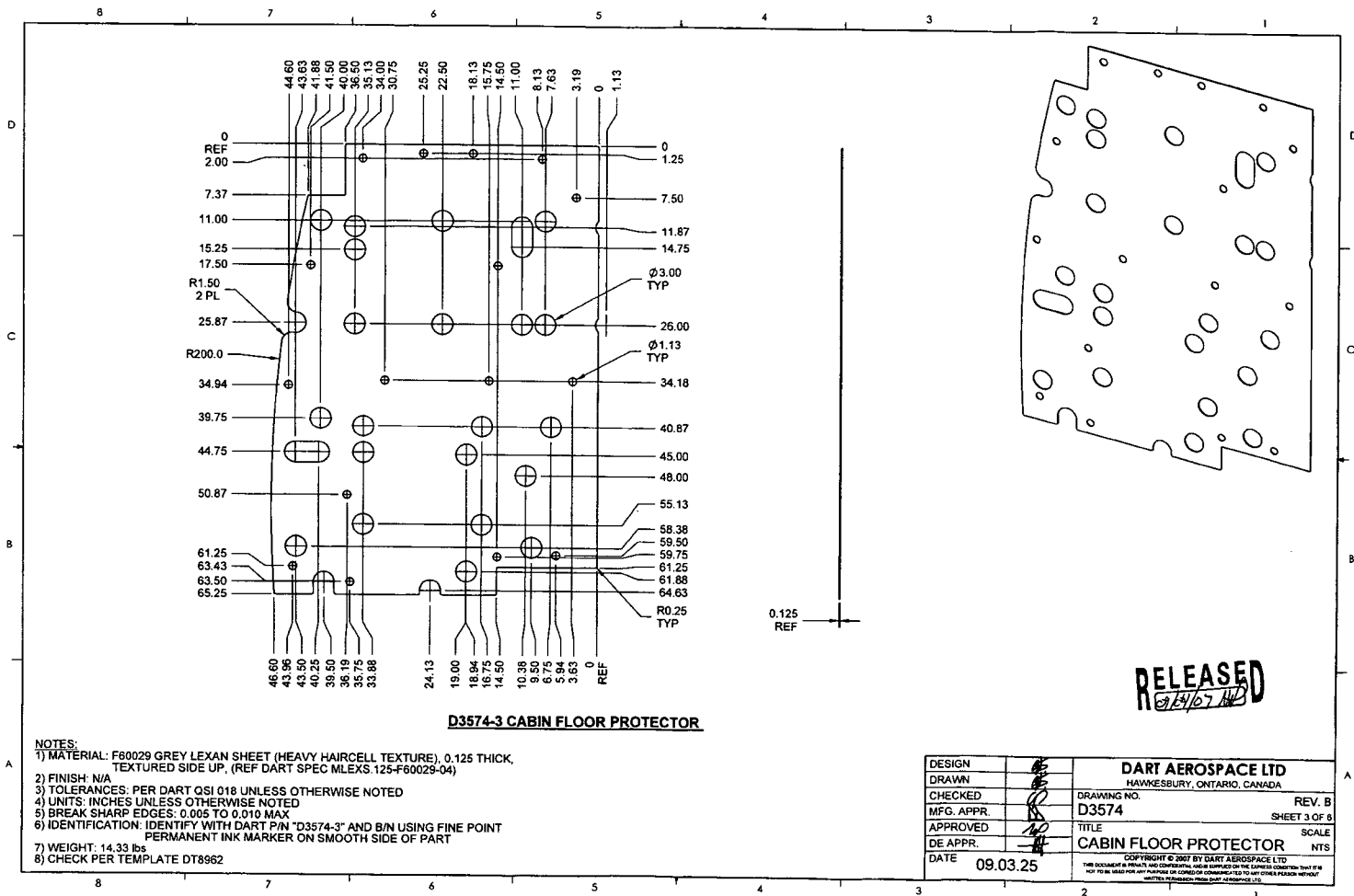
TITLE CABIN FLOOR PROTECTOR

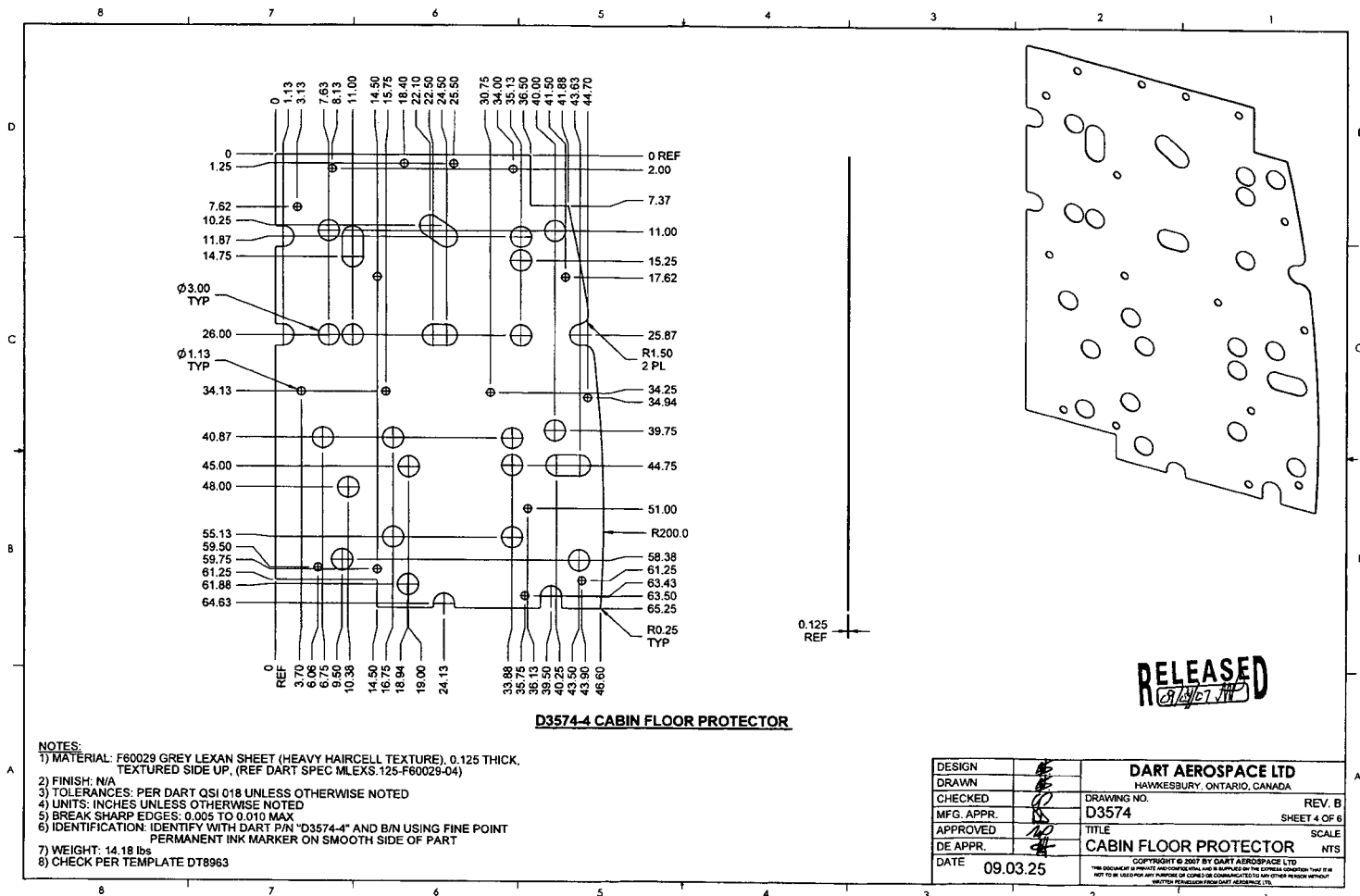
SCALE NTS

COPYRIGHT © 2007 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT THE USER SHALL NOT REPRODUCE OR DISSEMINATE THE CONTENTS OF THIS DOCUMENT WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.

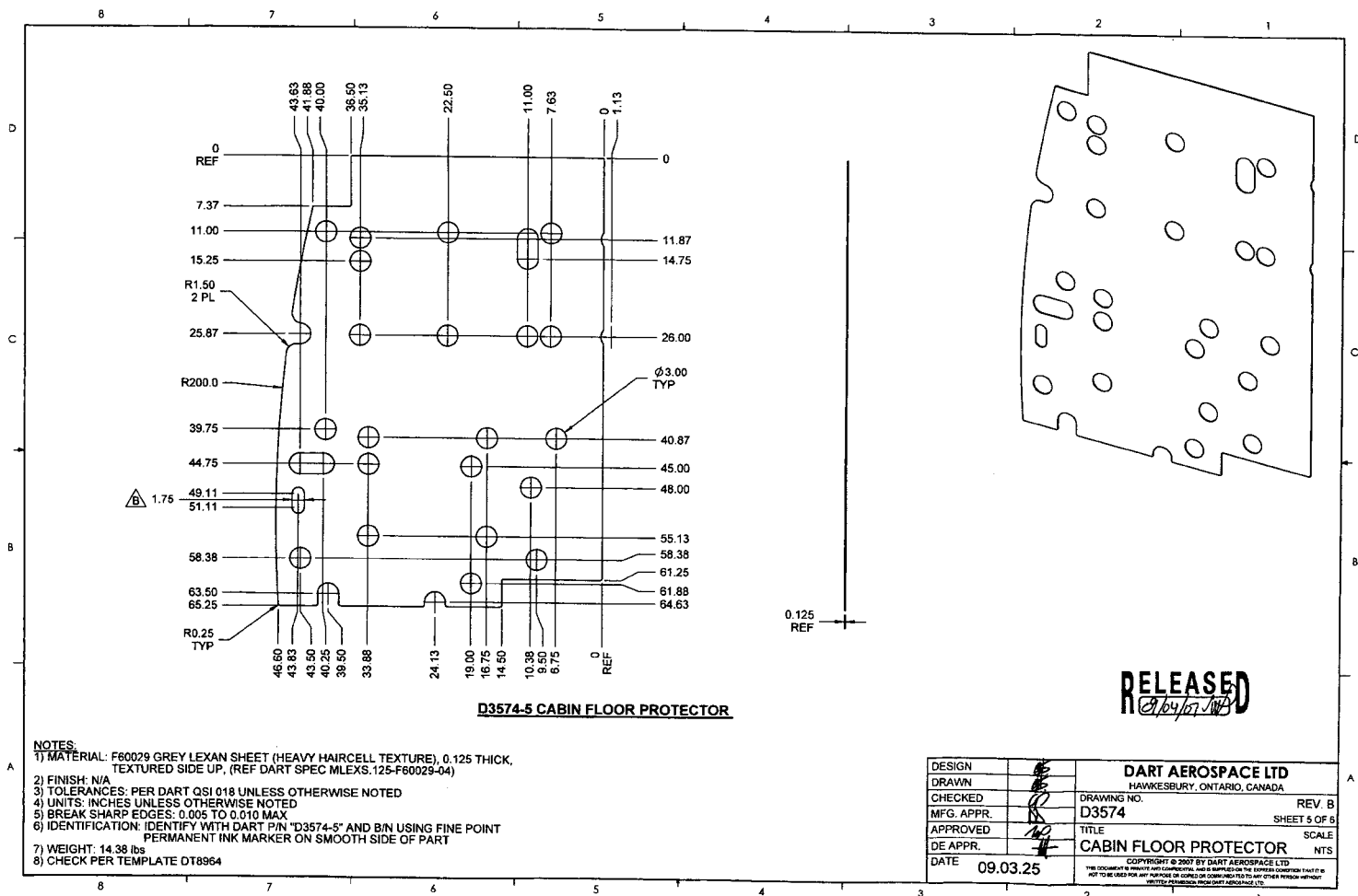


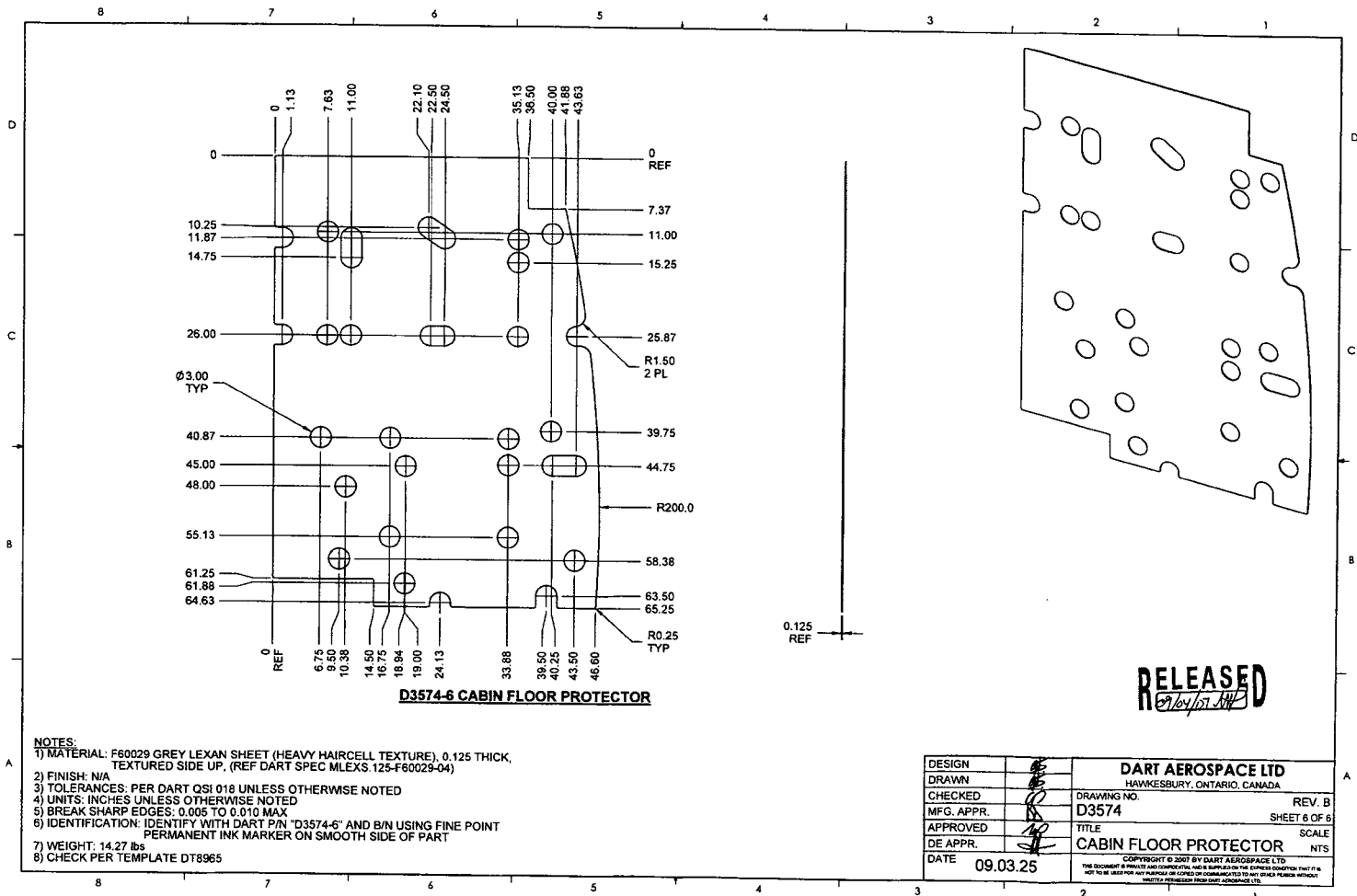




RELEASED
08/14/21

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D3574	REV. B
MFG. APPR.			SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CABIN FLOOR PROTECTOR	NTS
DATE	09.03.25	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





RELEASED
07/04/07 JHP

DART AEROSPACE LTD		Work Order:	136 347
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.006	✓		V: DK-02	
7.37	+/-0.030	7.37	✓		Tape	
11.00	+/-0.030	11.00	✓			
15.25	+/-0.030	15.25	✓			
25.87	+/-0.030	25.87	✓			
39.75	+/-0.030	39.75	✓			
44.75	+/-0.030	44.75	✓			
49.11	+/-0.030	49.11	✓			
51.11	+/-0.030	51.11	✓			
1.75	+/-0.030	1.75	✓			
58.38	+/-0.030	58.38	✓			
63.50	+/-0.030	63.50	✓			
65.25	+/-0.030	65.25	✓			
11.87	+/-0.030	11.87	✓			
14.75	+/-0.030	14.75	✓			
26.00	+/-0.030	26.87	✓			
40.87	+/-0.030	40.87	✓			
45.00	+/-0.030	45.00	✓			
48.00	+/-0.030	48.00	✓			
55.13	+/-0.030	55.13	✓			
58.38	+/-0.030	58.38	✓			
61.25	+/-0.030	61.25	✓			
61.88	+/-0.030	61.88	✓			
64.63	+/-0.030	64.63	✓			
7.63	+/-0.030	7.63	✓			
11.00	+/-0.030	11.00	✓			
22.50	+/-0.030	22.50	✓			
35.13	+/-0.030	35.13	✓			
36.50	+/-0.030	36.50	✓			
40.00	+/-0.030	40.00	✓			
41.88	+/-0.030	41.88	✓			
43.63	+/-0.030	43.63	✓			
6.75	+/-0.030	6.75	✓			

DART AEROSPACE LTD		Work Order:	136347
Description: Cabin Floor Protector		Part Number:	D3574-5
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.50	+/-0.030	9.50	/		V: DC-42	
10.38	+/-0.030	10.38	/		Tc	
14.50	+/-0.030	14.50	/			
16.75	+/-0.030	16.75	/			
19.00	+/-0.030	19.00	/			
24.13	+/-0.030	24.13	/			
33.88	+/-0.030	33.88	/			
39.50	+/-0.030	39.50	/			
40.25	+/-0.030	40.25	/			
43.50	+/-0.030	43.50	/			
43.83	+/-0.030	43.83	/			
46.60	+/-0.030	46.60	/			
0.125	+/-0.010	0.128	/			

DAS

Measured by: DC	Audited by: SS	Prototype Approval:	N/A
Date: 15/09/09	Date: SEP 10 2015	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	08.07.31	1.13 dimension removed	KJ/DD	
C	09.05.15	Dimensions updated per Dwg Rev B	KJ	HA